

11DO COVER COMPOSITE

Pressure reducing valves

Desbordes

Technical Data Sheet



Description

The Desbordes pressure reducing valves 11DO COVER COMPOSITE bodies are made of bronze. Due to their design, they are not affected by scale or dirt and do not need any maintenance. They can be fitted on compressed air, neutral gases and fuel oil at ambient temperature circuits. For these cases of applications consult us.

- Control and maintain the downstream pressure at an adjustable reduced value, whether there is a flow or not
- Keep an outlet pressure at a constant value, even with variation of the upstream pressure (the downstream pressure cannot vary more than 10% of the variation of the upstream pressure, according to the Standard)
- No maintenance required, not affected by scale or dirt
- Can be installed in any position
- Guarantee a high flow rate at a constant outlet pressure because of low head loss
- Work as pressure reducing valve (standard terminology) as well as “regulator” and as “pressure regulating valve” (when applies for gas)
- Adjustable : Pre-set at 3 bar
- 2 pressure gauge connections (DN1/4”) and drain at both sides of the casing
- Pressure indicator (DN15-20)



11DO COVER COMPOSITE

Desbordes pressure reducing valves

DN		PFA in bar	PS in bar				Cat.	Ref.	Weight Kg
"	mm		L1	L2	G1	G2			
1/2	15	25	25	25	x	25	3.3	149B7217	0,9
3/4	20	25	25	25	x	25	3.3	149B7218	1,3
1	25	25	25	25	x	25	3.3	149B7228	2,5
1 1/4	32	25	25	25	x	25	3.3	149B7550	4,6
1 1/2	40	25	25	25	x	25	3.3	149B7559	5
2	50	25	25	25	x	25	3.3	149B7562	5,5

Important notice :

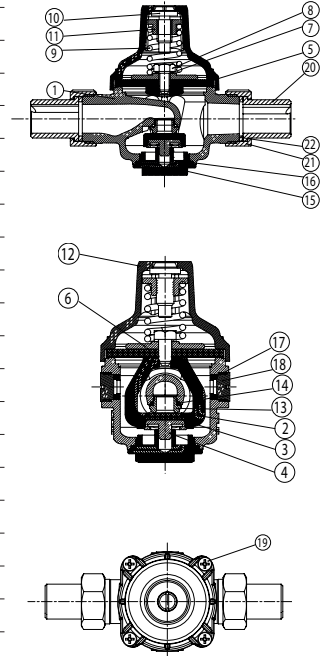
L1, L2, G1 and G2 correspond to liquids/gas classified into degree of danger according to the Pressure Equipment Directive (PED). The article 4.3 applies to equipments with no CE marking.

Technical features

Operating temperature	Mini. : -10 °C / Maxi. in permanent service : 80 °C (40 °C domestic fuel oil)
Permissible operating pressure (PFA) in water	See table above
Maximum permissible pressure (PS) other mediums	See table above
Connection	Male/male, BSP
Gauge connection	1/4"
Mediums	Water, other mediums : consult us

Nomenclature and materials

N°	Designation	Materials	EURO	ANSI
1	Body	Bronze	CuSn5Zn5Pb5-C	ASTM B 505
2	Stirrup	Brass	CuZn39Pb2	ASTM B 124
3	Seal	NBR (Nitrile)		
4	Flange	Brass	CuZn39Pb3	ASTM B 124
5	Membrane	DN 15-20 mm	NBR armed Polyamide	
		DN 32-50 mm	PTFE	
6	Membrane washer	Brass	CuZn39Pb3	ASTM B 124
7	Washer copper	Copper annealed		
8	Membrane screw	Stainless steel	X5CrNi 18-10	AISI 304
9	Spring	Anticorrosive steel	VD CrSi	
10	Adjusting screw	Brass	CuZn39Pb3	ASTM B 124
11	Nut for spring pressing	Brass	CuZn39Pb3	ASTM B 124
12	Cap	DN 15-20 mm	Polyamide reinforced	
		Other DN	Brass	CuZn39Pb2
13	Seat	Stainless steel	X8CrNiS18-09	AISI 303
14	O-ring	NBR (Nitrile)		
15	Plug cover	Brass	CuZn39Pb3	ASTM B 124
16	O-ring	NBR (Nitrile)		
17	Seal	NBR (Nitrile)		
18	Plug	Brass	CuZn39Pb3	ASTM B 124
19	Screw	Stainless steel	X5CrNiS18-10	AISI 304
20	Socket	Brass	CuZn39Pb2	ASTM B 124
21	Nut	Brass	CuZn39Pb3	ASTM B 124
22	Seal	Tesnit BA-U		



Approvals



International construction Standards :

Pressure reducing valves EN 1567
Thread connection NF EN ISO 228

Application

The Desbordes 11 DO with cover composite is an ideal pressure reducing valves for industrial buildings and domestic water systems :

- For water distribution, domestic and individual for the protection of the whole sanitary installation (cold and hot water)
- Industrial applications such as : Machines and work stations, laundries, green houses, boiler rooms, compressed air pipeworks, fuel oil. For those applications, consult us.

Factory preset at 3 bar, it protects the whole installation, facilitates the setting of mixing valves, and decreases the hammering and helps to avoid cracks and vibrations in the piping.

Thanks to its weak head losses, it helps to obtain normal flow during simultaneous pumping.

Installation

In domestic water supply the DESBORDES 11 DO with cover composite reducing valves are fitted just after the water meter and thus protect the whole installation.

If there is a frost risk, they should be drained.

They can be fitted in any position (horizontal, upside down, fluid ascending or reversed and inclined) but the direction of flow indicated by the engraved arrow on the valve body, must be respected.

However if the circuit present a risk of back pressure or hammering we recommend to protect the pressure reducing valve with a check valve directly after its output.

Fonctionnement

Flow :

During water flow, water pressure exercised on the diaphragm decreases, which allows the spring to relax. The piston disc-yoke assembly moves towards the bottom to allow the water to pass.

Flow stoppage :

When water flow stops, the downstream pressure pushes on the diaphragm again, the spring goes back to its initial position, which leads to the valve closing, stopping water from flowing freely.

Setting

The adjustment must be done without flow ie no downstream outflow. The 11 DO cover composite pressure reducing valves is factory pre-set

at 3 bar.

They remain adjustable within a 1 bar to 5,5 bar range.

To increase the pressure, tighten the adjusting screw (clockwise as you look at the screw from above). To reduce the pressure, undo the adjusting screw (anticlockwise as you look at the screw from above), slightly open a tap for a moment, close again, then tighten the screw again until you obtain a desired pressure.

Water hammers can damage the reducing valve. When commissioning, open slowly and gradually the valve at the upstream side. A booster unit with a sudden start close to the pressure reducer requires the safety of an absorption tank. Just like by any intervention on the pipework, the circuits must be rinsed beforehand.

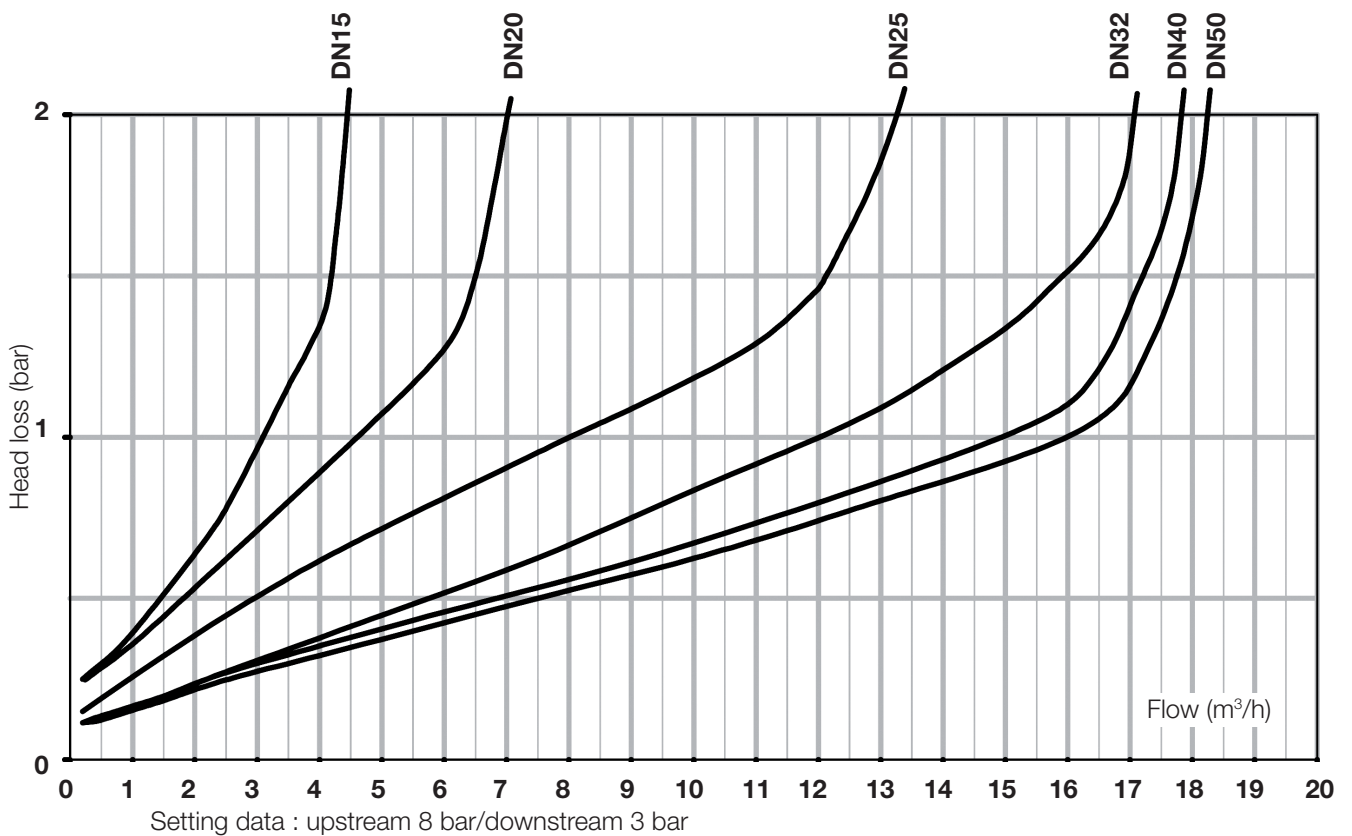
Max. upstream pressure : 25 bar.

Maintenance

Due to the special design, the Desbordes 11 DO cover composite pressure reducing valves is not affected by scale or dirt and does not need any maintenance if is fitted by a professional.

Diaphragm, spring, seat, valve are largely dimensioned to allow precise and constant adjustment allowing a high flow.

Operation



DN (mm)	Kv	Q max	Q at 2 m/s
15	3	5	1,6
20	4,5	8	2,8
25	8	14	3,6
32	12	18	5,8
40	15	18	9,1
50	16	18	14,2

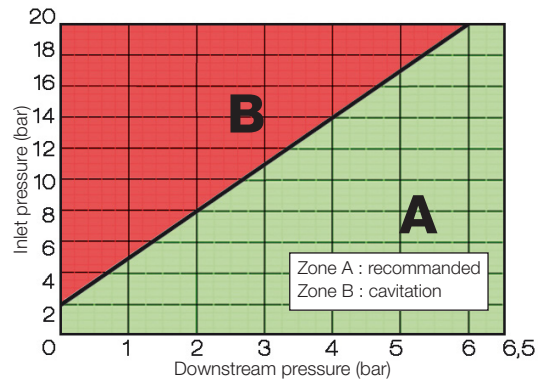
Kv : Flow in m³/h when the output pressure becomes 1 bar lower than its zero flow setting

11DO Cover composite - Headloss chart

Cavitation

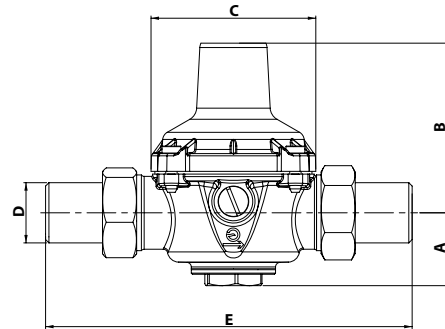
Checking if the differential of pressure, between the upstream and the desired downstream pressure, is not too large, is necessary to avoid cavitation risk. By putting in the graph hereafter, the upstream value and the desired downstream pressure, 2 results are possible :

- Zone A : The point is in the no-cavitation zone, normal duty
- Zone B : The point is in the cavitation zone : continuous operation in this zone can cause rapid damage of the internal parts. If the pressure reducing valve is to operate in this zone, contact us.



Sizing

DN	D		A	B	C	E
mm	"	mm	mm	mm	mm	mm
15	1/2	15/21	31	60	59	140
20	3/4	20/27	32	75	73	160
25	1	26/34	40	102	94	180
32	1 1/4	33/42	51	179	104	200
40	1 1/2	40/49	46	185	104	220
50	2	50/60	54	194	104	250



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